

PASTE-WELL CORPORATION



WALLCOVERING PASTING MACHINES SINCE 1966

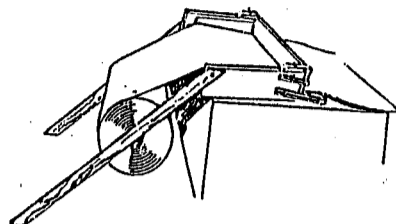
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Instructions For Using The Border-Well 12.5

The Paste-Well utilizes a pan over which the wallcovering is placed, backside up, and a front panel under which the wallcovering is pulled. The front panel and pan, when assembled, form a well into which the paste is poured directly on to the back of the wallcovering. A wiper screen is attached to the bottom of the front panel resulting in the smooth application of a paste to a given wallcovering.

1. Remove strapping and packing blocks.
2. Clamp the Paste-Well to a sturdy, flat table with "C" clamps or bolt it to a table using the existing 5/16" holes in the bottom of the chassis.
3. Before adding paste to the Paste-Well, be sure that the front panel (E) is firmly against the front panel seals (M) by holding the front panel clamps (F) against the front panel while tightening the black clamping knobs (D).

4. Loosen pressure of the front panel (E) by turning the adjustment screws (B) counter clockwise 3 - 4 turns. Place vinyl roll on the material bar (N) at the rear of the Border-Well. For larger bolts of vinyl, extension legs may be purchased as an accessory. [pictured at right]



5. Pull the leading edge of the vinyl wallcovering, face down, under the upper pan rod (Q) (this will prevent a tightly wound roll of vinyl from "flipping" into the paste) slide it across the the bottom pan (H) and out under the front panel wiper (C) so that the vinyl extends 4-6" past the front panel. Line up one edge of the vinyl with one side of the machine and place the paste divider against the opposite side. Now increase pressure of the front panel (E) by turning the adjustment screws (B) clockwise until the front panel presses firmly against the vinyl wallcovering; then back off pressure 1 turn.

6. Pour adhesive directly on to the back of the vinyl wallcovering, covering the width approximately 2" deep behind the front panel. Pull 1-2" of vinyl through the Paste-Well to test the thickness of the paste on the material. Make adjustments 1/2 a turn at a time with the front panel adjustment screws (B) until desired thickness of paste is reached.

7. To start new rolls or pieces of vinyl, lap the trailing end of the used bolt over the leading end of the new bolt and tape together with 2" masking tape. Back pressure off the front panel (E) by turning the adjustment screws (B) counter clockwise 1-2 turns to allow the thicker taped joint to pass under the front panel wiper (C). Then reset pressure to resume pasting.

CLEAN UP

Approximately 3 minutes and recommended on a daily basis.

DO NOT IMMERSE IN WATER!!

Cut the vinyl off at the back edge of the bottom pan (H) and remove the bolt of vinyl. Residual paste may best be removed from the Paste-Well by using a square plastic refrigerator food container. (The amount of residual paste can be kept to a minimum by prejudging the amount of paste needed to finish the job and allowing the Paste-Well to almost run dry.) The balance of the paste can easily be wiped up with a damp sponge.

Remove the front panel (E) by first turning the adjustment screws (B) counter clockwise 1-2 turns, then loosen the black clamping knobs (D) and pull the front panel clamps (F) forward and up and rest them on top of the machine ends. Lightly pull down and forward on the front panel (E) and wipe off with a damp sponge. Remove the remaining pasted vinyl from the machine and discard. Finish clean up with a damp sponge.

After cleaning, the front panel (E) should be returned to its working position and secured, as in step 4. This will insure protection of the front panel (E), the wiper (C) and the bottom pan (H) while being transported.

TOOLS AND OTHER EQUIPMENT SHOULD NEVER BE CARRIED IN THE PAN OF THE PASTE-WELL AS THIS CAN CAUSE THE BOTTOM PAN SUPPORT BLADE TO COME OUT OF ADJUSTMENT.

The Paste-Well, while appearing unfinished, is coated with a carnuba/urethane finish. However, it is recommended that an additional finish be applied. An occasional coat of paste wax can be applied to the wooden surfaces which will aid in the cleaning and lengthen the life of the Paste-Well. Also a drop of light oil on the threads of the adjustment screws (B) and the inside surface of the adjustment forks (A) will aid in the smooth operation of the front panel (E).

