

# PASTE-WELL CORPORATION



WALLCOVERING PASTING MACHINES SINCE 1966

18808-142nd Ave. N.E., Suite 4A  
Woodinville, Washington 98072  
(425) 485-7682 • Fax (425) 485-6791

## UPRIGHT C-57 PASTING TABLE ASSEMBLY INSTRUCTIONS

The Upright pasting table is designed to be used with a Paste-Well pasting machine and Inch-Well measuring counter where floor space is restricted. With its locking swivel caster base the Upright can easily be pulled through a 30" doorway, down the hall, and even into an elevator, without disturbing the pasting set up.

### Important Note

Before setting up the table, remove the following from beneath the table chassis:

- (2) roll bars - (1) Klunk-Well Alarm tube

### Setting Up

1. Unfold the wooden table legs to an upright position and secure them by placing the 57" roll bar **without** white spacers into the slots at the back of the legs. Be sure that the washers are on the outside of the table legs.
2. Remove the four flat head phillips machine screws from the mounting blocks on the front side of the table legs. Slide the table panels out of the chassis bottom. Place the bottom panel (3-5 tabs) into working position and replace two of the flat head phillips machine screws to secure the panel. Place the upper table panel (2-4 tabs) into working position and replace two of the flat head phillips machine screws to secure this panel.
3. Please find table/machine diagram. Loosen the hex head bolt (E) that secures the metal mounting plate at the top of the Upright table leg.
4. Remove the cutting bar from the Paste-Well machine by removing the black clamping knobs and washers (C) on both ends of the Paste-Well. The metal cutting bar arm should slide out of the wooden cutting bar.
5. Loosen the hex head bolt (F) on both ends of the Paste-Well machine.
6. **Carefully** place the Paste-Well machine on top of the Upright table legs.
7. Lift one end of the Paste-Well machine and rotate the metal mounting plate so that the three slots face upward. Lower the Paste-Well into slots (C&F) so that the mounting plate fits behind the washer at bolt (F) on the Paste-Well. Do not tighten bolts yet. Repeat at other end.
8. Replace the cutting bar ( reverse of step # 3 ) making sure that The metal edge is up and facing away from the wooden table panel.
9. In front of the Paste-Well machine, place the roll bar with white spacers in the slots (B) of the upright mounting plates.

10. If machine and table were purchased as a set, align the upright mounting plates to the lines drawn on the Paste-Well and Upright table and tighten the black clamping knobs (C), and the hex head bolts (F & E).

If Paste-Well and Upright were purchased separately or to check alignment, the following steps should be taken:

- (a) Remove the front panel of the Paste-Well.
- (b) Lay a straight edge on the metal bottom pan and extend it to the front roll bar. The roll bar should be even with or slightly lower than the straight edge.
- (c) To adjust, move the mounting plate either up or down and once correct , tighten the black clamping knob (C) and bolts (E&F). Draw a line around mounting plate on the wooden machine end and the Upright leg so that this same position can be found quickly the next time.
- (d) Replace the front panel.

### Ready for Use

1. Remove the roll bar at the back of the table legs and slide through wallcovering material. Place roll back on the table so that material will feed through the machine face down. (See Paste-Well instructions.)
2. Position your Klunk-Well Alarm to ride on the top of the material bolt so that it will fall to the floor when you come to the end of the roll or have a split roll.

### Caution

It is important to caution your operators to **always** use the pull handle to move the table when fully loaded with paste and vinyl rolls. Undue stress to and/or failure of the table and leg joints may otherwise occur.

### Additional information

To protect your table from damage, we suggest that a zinc or linoleum strip be placed underneath the cutting bar ( straight edge supplied with the Paste-Well ).

Although your Upright pasting table may feel unfinished, it has been sealed with a urethane and wax coating. To add to the life of your table, you may want to occasionally recoat it. Although the finish will accept any type of sealer, we suggest clear paste wax.

